

10-02-02  
(FINAL PART)

# Work Order ID 55821

February 2, 2010 2:17:18 PM



Item ID: D4050-3

Revision ID:

Item Name: Strut

Start Date: 2/02/10

Required Date: 2/02/10

Reference:

Approvals:

Process Plan: *U*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Cust Item ID:

Customer:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4050

PA1

100

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

Punch per Dwg. D4050 and Spec Control Dwg D2638

*JB 10/02/02*

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Debur

*S 10/02/02*

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

*10-02-02*

*Prototype test.  
10-02-02*

# Work Order ID 55821

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Item ID: D4050-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 2/02/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/02/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Powdercoat

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

Memo

0.00

Powder Coating

START TIME: \_\_\_\_\_

OVEN TEMPERATURE: \_\_\_\_\_

FINISH TIME: \_\_\_\_\_

140



QC

QC3- Inspect Part Finish

0.00

Memo

0.00

Quality Control

150



Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

Memo

0.00

Packaging

# Work Order ID 55821

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Item ID: D4050-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 2/02/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/02/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE 10-02-02 AUTH

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

U 10-02-08

# Picklist Print

February 2, 2010 2:17:15 PM

Work Order ID: 55821



Parent Item: D4050-3



Parent Item Name: Strut

Start Date: 2/02/10

Required Date: 2/02/10

Comments: IPP RevA: new issue DD 10/01/05 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	252.7810	1.3061			

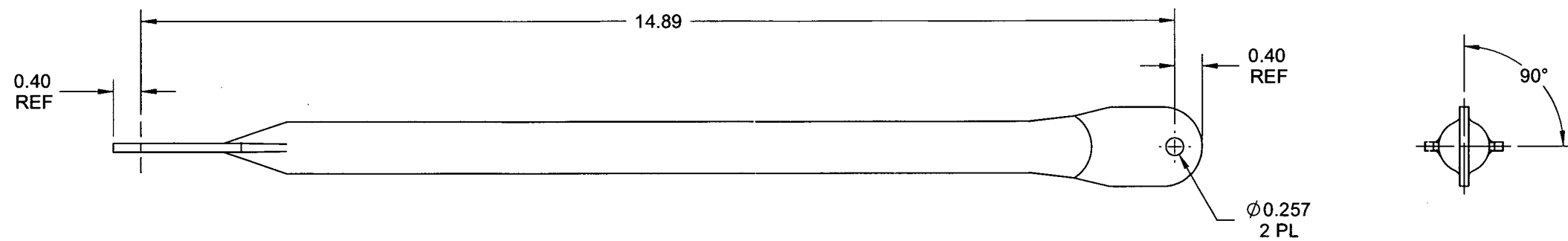


304 RD Tube .750 x .049W

065W  
MP 10/02/02

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	252.781	
107518	2.77	
108498	0	
109314	8.5	
110113	0.73	
110271	0.03	
111096	9	
111457	11.43	
112652	34.39	
112800	185.931	

304 .750 x .065 M110113 1.547 10/02/02



8 > **D4050-3 STRUT**

**PRELIMINARY  
ISSUE**

10.02.02

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS TUBE  $\phi 0.750 \times 0.049$  WALL
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.48 lbs
- 8) PUNCH BOTH END PER SPEC CONTROL DRAWING D2638

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4050</b>	REV. A
MFG. APPR.			SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>STRUT</b>	NTS
DATE	10.01.28	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	